

Date: Thursday, 05/04/2007 7:13:52 AM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 412 X-TUBE INST,LOW NARROW AFT
Job Number	: 31643	Part Number	: D412664205
Estimate Number	: 12817	Drawing Number	: D412-664 UNDER REV
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 05/04/2007	Drawing Revision	: U/R
Prsh Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 05/04/2007
Previous Run	: N/A	Qty:	1
Written By	:	Um:	Each
Checked & Approved By	:		
Comment	: Est Rev/A New Issue 07-04-05 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL  SEND TO CUSTOMER LATER APPROVAL RECEIVED ALONG WITH RBD DECAL 4P07.04.05
Comment: DOCUMENT CONTROL		
		Photocopy bluefile and create labels as per PPP D412-664-205 CHG001
2.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
		Pick Packing Kit
3.0	D412664245	CROSSTUBE ASSEMBLY, LOW NARROW AFT, 412C
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
		Crosstube 412 Low
		Batch: P31140
4.0	AN640A	Bolt
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)		
		Bolt
		Batch: M101697 -
5.0	AN641A	Bolt
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)		
		Bolt
		Batch: M101418 (X) - M101428 (X) C/P 07/04/05 01

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Seq. #:	Machine Or Operation:	Description :
6.0	MS21042L6	Nut
Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)		
Nut		
Batch: 1101660 -		
7.0	AN960JD616	Washer
Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)		
Washer		
Batch: 1103395 -		
8.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
Comment: INSPECT 100% KITS FOR COMPLETENESS		11 04-05
9.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1		
Identify and pack for shipping as per PPP D412-664-105		10 04-05
10.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		10 04-05

Job Completion



11 04-05

★ SEE ITEM #1 BEFORU COMPLETING

<b>DART</b> TRANSPORT CANADA APPROVAL #09-89		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
P/N	D412-664-205	CHG	CHG001
DESC	Crosstube Low Aft	SIC	SH01-9
LOC	B31140	SIC	SR01298NY
MODEL	Bell 412	SIC	
MADE IN CANADA			